# **Chapter 1**

# **Managerial Accounting and Cost Concepts**

#### **Questions**

**1-1** The three major types of product costs in a manufacturing company are direct materials, direct labor, and manufacturing overhead.

#### 1-2

- **a.** Direct materials are an integral part of a finished product and their costs can be conveniently traced to it.
- **b.** Indirect materials are generally small items of material such as glue and nails. They may be an integral part of a finished product but their costs can be traced to the product only at great cost or inconvenience.
- **c.** Direct labor consists of labor costs that can be easily traced to particular products. Direct labor is also called "touch labor."
- **d.** Indirect labor consists of the labor costs of janitors, supervisors, materials handlers, and other factory workers that cannot be conveniently traced to particular products. These labor costs are incurred to support production, but the workers involved do not directly work on the product.
- **e.** Manufacturing overhead includes all manufacturing costs except direct materials and direct labor. Consequently, manufacturing overhead includes indirect materials and indirect labor as well as other manufacturing costs.
- **1-3** A product cost is any cost involved in purchasing or manufacturing goods. In the case of manufactured goods, these costs consist of direct materials, direct labor, and manufacturing overhead. A period cost is a cost that is taken

directly to the income statement as an expense in the period in which it is incurred.

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#### 1-4

- a. Variable cost: The variable cost per unit is constant, but total variable cost changes in direct proportion to changes in volume.
- b. Fixed cost: The total fixed cost is constant within the relevant range. The *average* fixed cost per unit varies inversely with changes in volume.
- c. Mixed cost: A mixed cost contains both variable and fixed cost elements.

#### 1-5

- Unit fixed costs decrease as the activity level increases.
- b. Unit variable costs remain constant as the activity level increases.
- c. Total fixed costs remain constant as the activity level increases.
- d. Total variable costs increase as the activity level increases.

#### 1-6

- a. Cost behavior: Cost behavior refers to the way in which costs change in response to changes in a measure of activity such as sales volume, production volume, or orders processed.
- b. Relevant range: The relevant range is the range of activity within which assumptions about variable and fixed cost behavior are valid.
- **1-7** An activity base is a measure of whatever causes the incurrence of a variable cost. Examples of activity bases include units produced, units sold, letters typed, beds in a hospital, meals served in a cafe, service calls made, etc.
- **1-8** The linear assumption is reasonably valid providing that the cost formula is used only within the relevant range.
- **1-9** A discretionary fixed cost has a fairly short planning horizon—usually a year. Such costs arise from annual decisions by management to spend on certain fixed cost items, such as advertising, research, and management development. A committed fixed cost has a long planning horizon—generally
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- many years. Such costs relate to a company's investment in facilities, equipment, and basic organization. Once such costs have been incurred, they are "locked in" for many years.
- **1-10** Yes. As the anticipated level of activity changes, the level of fixed costs needed to support operations may also change. Most fixed costs are adjusted upward and downward in large steps, rather than being absolutely fixed at one level for all ranges of activity.

- **1-11** The traditional approach organizes costs by function, such as production, selling, and administration. Within a functional area, fixed and variable costs are intermingled. The contribution approach income statement organizes costs by behavior, first deducting variable expenses to obtain contribution margin, and then deducting fixed expenses to obtain net operating income.
- **1-12** The contribution margin is total sales revenue less total variable expenses.
- **1-13** A differential cost is a cost that differs between alternatives in a decision. An opportunity cost is the potential benefit that is given up when one alternative is selected over another. A sunk cost is a cost that has already been incurred and cannot be altered by any decision taken now or in the future.
- **1-14** No, differential costs can be either variable or fixed. For example, the alternatives might consist of purchasing one machine rather than another to make a product. The difference between the fixed costs of purchasing the two machines is a differential cost.

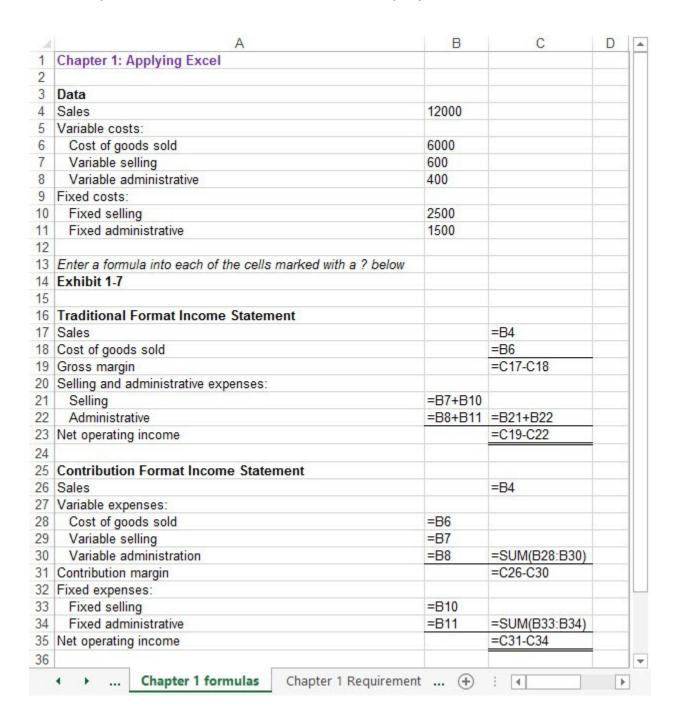
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## **Chapter 1: Applying Excel**

The completed worksheet is shown below.

1	Α		В		C	D	4
1	Chapter 1: Applying Excel				1		
2							
3	Data						
4	Sales		\$12,000				
5	Variable costs:						
6	Cost of goods sold		\$6,000				
7	Variable selling		\$600				
8	Variable administrative		\$400				
9	Fixed costs:				1		
10	Fixed selling		\$2,500				
11	Fixed administrative		\$1,500				
12							
13	Enter a formula into each of the cells	mark	ed with a	? 1	pelow		
14	Exhibit 1-7						
15							
16	Traditional Format Income Statem	ent					
17	Sales			\$	12,000		
18	Cost of goods sold				6,000		
	Gross margin				6,000		
20	Selling and administrative expenses:						
21	Selling	\$	3,100				
22	Administrative		1,900		5,000		
23	Net operating income			\$	1,000		
24					-		
25	Contribution Format Income States	ment					
26	Sales			\$	12,000		
27	Variable expenses:						
28	Cost of goods sold	\$	6,000				
29	Variable selling		600				
30	Variable administration		400		7,000		
31	Contribution margin				5,000		
	Fixed expenses:						
33			2,500				
34	3		1,500		4,000		
35				\$	1,000		
36							

The completed worksheet, with formulas displayed, is shown below.

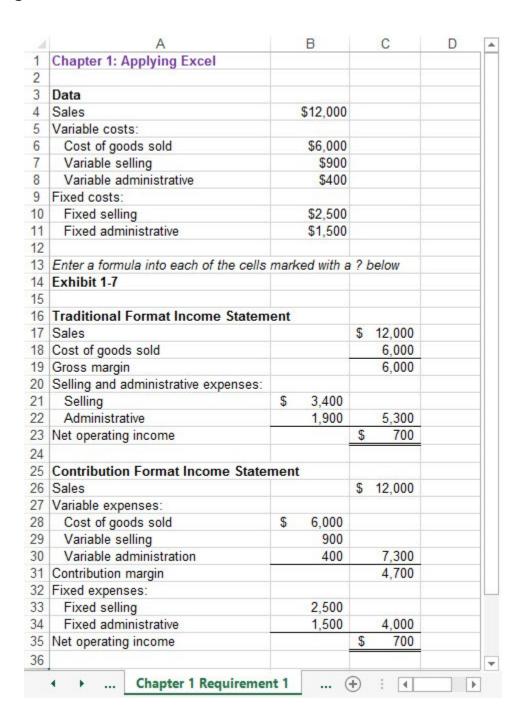


[Note: To display formulas in cells instead of their calculated amounts, consult Excel Help.]

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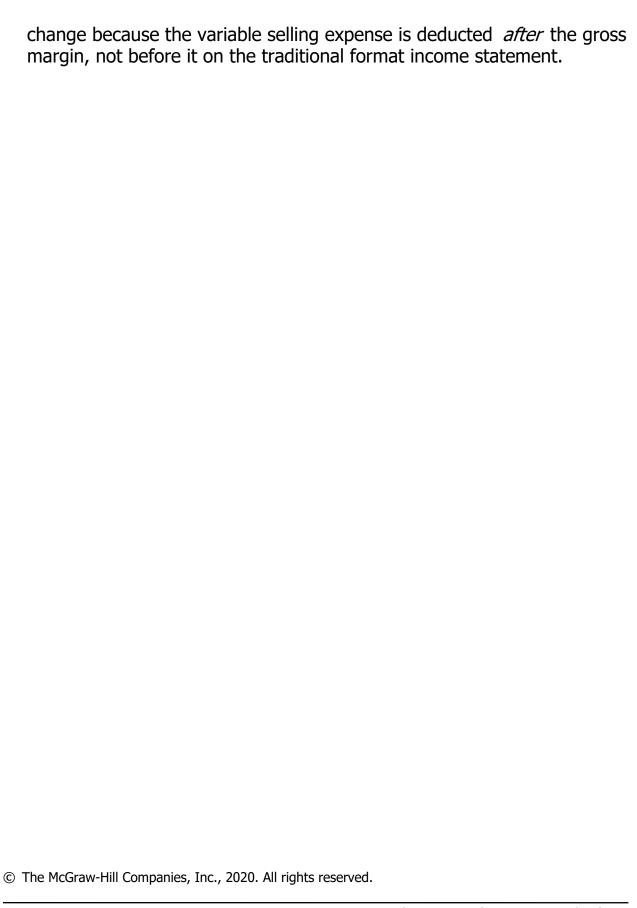


1. When the variable selling cost is changed to \$900, the worksheet changes as show below:



The gross margin is \$6,000; the same as it was before. It did not

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## 2. The new worksheet appears below:

4	Α		В		С	D	_
1	Chapter 1: Applying Excel						П
2							1
3	Data						
4	Sales		\$13,200				
5	Variable costs:						
6	Cost of goods sold		\$6,600				
7	Variable selling		\$660				
8	Variable administrative		\$440				
9	Fixed costs:						
10	Fixed selling		\$2,500				
11	Fixed administrative		\$1,500				
12							
13	Enter a formula into each of the cells	mark	ed with a	? !	below		
14	Exhibit 1-7						
15							
16	Traditional Format Income Statem	ent					
17	Sales			\$	13,200		
18	Cost of goods sold				6,600		
19	Gross margin				6,600		
20	Selling and administrative expenses:						
21	Selling	\$	3,160				
22	Administrative		1,940		5,100		
23	Net operating income			\$	1,500		
24							
25	Contribution Format Income State	ment					
26	Sales			\$	13,200		
27	Variable expenses:						
28	Cost of goods sold	\$	6,600				
29	Variable selling		660				
30	Variable administration		440		7,700		
31	Contribution margin				5,500		
	Fixed expenses:						
33	Fixed selling		2,500				
34	Fixed administrative		1,500		4,000		
35	Net operating income			\$	1,500		
36	_						-
	Chantes 1 Bennie						
	← → Chapter 1 Requirement	it Z	(±	)	1		

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The variable costs increased by 10% when the sales increased by 10%, however the fixed costs did not increase at all. By definition, total variable cost increases in proportion to activity whereas total fixed cost is constant. (In the real world, cost behavior may be messier.)

The contribution margin also increased by 10%, from \$5,000 to \$5,500, because both of its components—sales and variable costs—increased by 10%.

The net operating income increased by more than 10%, from \$1,000 to \$1,500, because even though sales and variable expenses increased by 10%, the fixed costs did not increase by 10%.

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## The Foundational 15

1.	Direct materials\$6.00	
	Direct labor3.50	
	Variable manufacturing overhead1.50	
	Variable manufacturing cost per unit <u>\$11.00</u>	
	Variable manufacturing cost per unit (a)\$11.00	
	Number of units produced (b)10,000	
	Total variable manufacturing cost (a) $\times$ (b)	\$110,000
	Average fixed manufacturing overhead per unit (c)\$4.00	
	Number of units produced (d)10,000	
	Total fixed manufacturing cost (c) $\times$ (d)	40,000
	Total product (manufacturing) cost	<u>\$150,000</u>
	Note: The average fixed manufacturing overhead cost per is valid for only one level of activity—10,000 units produce	
2.	Sales commissions\$1.00	
	Variable administrative expense	
	Variable selling and administrative per unit <u>\$1.50</u>	
	Variable selling and admin. per unit (a)\$1.50	
	Number of units sold (b)10,000	

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Total variable selling and admin. expense (a) × (b)	\$15,000
Average fixed selling and administrative expense per unit (\$3 fixed selling + \$2 fixed admin.) (c)\$5.00	
Number of units sold (d)10,000	
Total fixed selling and administrative expense (c) × (d)	_50,000
Total period (nonmanufacturing) cost	<u>\$65,000</u>

Note: The average fixed selling and administrative expense per unit of \$5.00 is valid for only one level of activity—10,000 units sold.

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# The Foundational 15 (continued)

3.	Direct materials	\$600
	Direct labor	3 <b>.</b> 50
	Variable manufacturing overhead	1 <b>.</b> 50
	Sales commissions	1.00
	Variable administrative expense	<u>0.50</u>
	Variable cost per unit sold	<u>\$12.50</u>
4		+ 600
4.	Direct materials	•
	Direct labor	3 <b>.</b> 50
	Variable manufacturing overhead	1 <b>.</b> 50
	Sales commissions	1.00
	Variable administrative expense	<u>0.50</u>
	Variable cost per unit sold	<u>\$12.50</u>
5.	Variable cost per unit sold (a)	\$12.50
	Number of units sold (b)	8,.000
	Total variable costs (a) $\times$ (b)	\$100,,000
6.	Variable cost per unit sold (a)	\$12.50
	Number of units sold (b)	
	Total variable costs (a) $\times$ (b)	
7.	10tal variable costs (a) ^ (b)	

## Total fixed manufacturing cost

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	(see requirement 1) (a)	\$40,,000
	Number of units produced (b)	8,.000
	Average fixed manufacturing cost per unit produced (a) ÷ (b)	\$5_00
8.	Total fixed manufacturing cost	¢40,000
	(see requirement 1) (a)	\$ <del>4</del> 0,000
	Number of units produced (b)	12,500
	Average fixed manufacturing cost per unit produced (a) ÷ (b)	\$3.20
9.	Total fixed manufacturing cost (see requirement 1)	\$40,000

# The Foundational 15 (continued)

10. Total fixed manufacturing cost (see requirement 1)\$40,000	
11. Variable overhead per unit (a)\$1.50	
Number of units produced (b)8,000	
Total variable overhead cost (a) $\times$ (b)	\$12,000
Total fixed overhead (see requirement 1)	40,000
Total manufacturing overhead cost	<u>\$52,000</u>
Total manufacturing overhead cost (a)	\$52,000
Number of units produced (b)	8,000
Manufacturing overhead per unit (a) $\div$ (b)	\$6.50
12. Variable overhead per unit (a)\$1.50	
Number of units produced (b)	
Total variable overhead cost (a) $\times$ (b)	\$18,750
Total fixed overhead (see requirement 1)	40,000
Total manufacturing overhead cost	<u>\$58,750</u>
Total manufacturing overhead cost (a)	\$58,750
Number of units produced (b)	12,500

	Manufacturing overhead per unit (a) $\div$ (b)		\$4.70
13	. Selling price per unit	\$22.00	
	Variable cost per unit sold (see requirement 4)	. <u>12.50</u>	
	Contribution margin per unit	<u>\$ 9.50</u>	

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### The Foundational 15 (continued)

14. Direct materials per unit\$6.00	
Direct labor per unit3.50	
Direct manufacturing cost per unit <u>\$9.50</u>	
Direct manufacturing cost per unit (a) \$9.50	
Number of units produced (b)	
Total direct manufacturing cost (a) $\times$ (b)\$104,500	
Variable overhead per unit (a) \$1.50	
Number of units produced (b)	
Total variable overhead cost (a) $\times$ (b)	\$16,500
Total fixed overhead (see requirement 1)	40,000
Total indirect manufacturing cost	<u>\$56,500</u>
15. Direct materials per unit\$6.00	
Direct labor per unit	
·	
Variable manufacturing overhead per unit	
Incremental cost per unit produced <u>\$11.00</u>	

Note: Variable selling and administrative expenses are variable with respect to the number of units sold, not the number of units produced.

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# Exercise 1-1 (15 minutes)

			Direct	Indirect
	Cost	Cost Object	Cost	Cost
1.	The wages of pediatric nurses	The pediatric department	X	
2.	Prescription drugs	A particular patient	X	
3.	Heating the hospital	The pediatric department		X
4.	The salary of the head of pediatrics	The pediatric department	X	
5.	The salary of the head of pediatrics	A particular pediatric patient		X
6.	Hospital chaplain's salary	A particular patient		X
7.	Lab tests by outside contractor	A particular patient	X	
8.	Lab tests by outside contractor	A particular department	X	

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### Exercise 1-2 (10 minutes)

- 1. The cost of a hard drive installed in a computer: direct materials.
- 2. The cost of advertising in the *Puget Sound Computer User* newspaper: selling.
- 3. The wages of employees who assemble computers from components: direct labor.
- 4. Sales commissions paid to the company's salespeople: selling.
- 5. The salary of the assembly shop's supervisor: manufacturing overhead.
- 6. The salary of the company's accountant: administrative.
- 7. Depreciation on equipment used to test assembled computers before release to customers: manufacturing overhead.
- 8. Rent on the facility in the industrial park: a combination of manufacturing overhead, selling, and administrative. The rent would most likely be prorated on the basis of the amount of space occupied by manufacturing, selling, and administrative operations.

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# Exercise 1-3 (15 minutes)

	Product Cost	Period Cost
1. Depreciation on salespersons' cars		Χ
2. Rent on equipment used in the factory	Χ	
3. Lubricants used for machine maintenance	Χ	
4. Salaries of personnel who work in the finished goods warehouse		Х
5. Soap and paper towels used by factory workers at the end of a shift	X	
6. Factory supervisors' salaries	X	
7. Heat, water, and power consumed in the factory	Χ	
8. Materials used for boxing products for shipment overseas (units are not normally boxed)		Χ
9. Advertising costs		Χ
10. Workers' compensation insurance for factory employees	Х	
11. Depreciation on chairs and tables in the factory lunchroom	Х	
12. The wages of the receptionist in the administrative offices		Χ
13. Cost of leasing the corporate jet used by the company's executives		X
14. The cost of renting rooms at a Florida resort for the annual sales conference		Χ
15. The cost of packaging the company's product	X	

### **Exercise 1-4** (15 minutes)

1. Cups of Coffee Served in a Week 2,000 2,100 2,200 \$1,200 Fixed cost..... \$1,200 \$1,200 462 484 Variable cost..... 440 Total cost..... **\$1,640** *\$1,662 \$1,684* Average cost per cup served \*... \$0.820 \$0.791 \$0.765

2. The average cost of a cup of coffee decreases as the number of cups of coffee served increases because the fixed cost is spread over more cups of coffee.

<sup>\*</sup> Total cost ÷ cups of coffee served in a week

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### Exercise 1-5 (15 minutes)

		Differential	Sunk	Opportunity
	Item	Cost	Cost	Cost
1.	Cost of the old X-ray machine		Χ	
2.	The salary of the head of the Radiology Department			
3.	The salary of the head of the Laboratory Department			
4.	Cost of the new color laser printer	X		
5.	Rent on the space occupied by Radiology			
6.	The cost of maintaining the old machine	X		
7.	Benefits from a new DNA analyzer			X
8.	Cost of electricity to run the X-ray machines	X		

Note: The costs of the salaries of the head of the Radiology Department and Laboratory Department and the rent on the space occupied by Radiology are neither differential costs, nor opportunity costs, nor sunk costs. These costs do not differ between the alternatives and therefore are irrelevant in the decision, but they are not sunk costs because they occur in the future.

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### Exercise 1-6 (15 minutes)

### 1. Traditional income statement

### Cherokee Inc.

### **Traditional Income Statement**

\$600,000
160,000
440,000
190,000
<u>\$250,000</u>

### 2. Contribution format income statement

### Cherokee Inc.

### Contribution Format Income Statement

Sales (\$30 per unit × 20,000 units)		\$600,000
Variable expenses:		
Cost of goods sold (\$24,000 + \$180,000 - \$44,000)	\$160,000	

Selling expenses (\$4 per unit $\times$ 20,000 units)	80,000	
Administrative expenses (\$2 per unit × 20,000 units)	40,000	280,000
Contribution margin		320,000
Fixed expenses:		
Selling expenses	40,000	
Administrative expenses	30,000	70,000
Net operating income		\$250,000

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### Exercise 1-7 (20 minutes)

1a.	1a. The total direct manufacturing cost incurred is computed as follows:		
	Direct materials per unit\$7.00		
	Direct labor per unit400		
	Direct manufacturing cost per unit (a)	\$11.00	
	Number of units sold (b)	20,000	
	Total direct manufacturing cost (a) $\times$ (b)	\$220,000	
1b.	The total indirect manufacturing cost incurred is computed	d as follows:	
	Variable manufacturing overhead per unit\$1.50		
	Fixed manufacturing overhead per unit <u>5.00</u>		
	Indirect manufacturing cost per unit (a)	\$6.50	
	Number of units sold (b)	20,000	
	Total indirect manufacturing cost (a) $\times$ (b)	\$130,000	
	Note: The average fixed manufacturing overhead cost per is valid for only one level of activity—20,000 units produce	•	
2a.	The total manufacturing cost that is directly traceable to t Manufacturing Department is computed as follows:	he	
	Direct materials per unit\$7.00		

Direct labor per unit......4.00

Variable manufacturing overhead per unit......1.50

Fixed manufacturing overhead per unit......<u>5.00</u>

Total manufacturing cost per unit (a).....

\$17.50

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Number of units sold (b)	20,000
Total direct costs (a) × (b)	\$350,000

2b. None of the manufacturing costs should be treated as indirect costs when the cost object is the Manufacturing Department.

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### **Exercise 1-7** (continued)

3a. The first step in calculating the total direct selling expense is to determine the fixed portion of the sales representatives' compensation as follows:

Fixed selling expense per unit (a)	\$3.50	
Number of units sold (b)	20,000	
Total fixed selling expense (a) $\times$ (b)		\$70,000
Total fixed selling expense (a)		\$70,000
Advertising expenditures (b)		\$50,000
Total fixed portion of the sales representatives' compensation (a) – (b)		\$20,000

The second step is to calculate the total direct selling expense that is traceable to individual sales representatives as follows:

Sales commissions per unit (a)	\$1.00	
Number of units sold (b)	20,000	
Total sales commission (a) $\times$ (b)		\$20,000
Fixed portion of sales representatives' compensation		20,000
Total direct selling expense		<u>\$40,000</u>

- 3b. The total indirect selling expense that cannot be traced to individual sales representatives is \$50,000. The advertising expenditures cannot be traced to specific sales representatives.
- 4. No. Kubin's administrative expenses could be direct or indirect depending on the cost object. For example, the chief financial officer's
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# Exercise 1-8 (20 minutes)

1.	Direct materials	
	Direct labor	
	Variable manufacturing overhead	
	Variable manufacturing cost per unit <u>\$12.50</u>	
	Variable manufacturing cost per unit (a)\$12.50	
	Number of units produced (b)20,000	
	Total variable manufacturing cost (a) $\times$ (b)	\$250,000
	Average fixed manufacturing overhead per unit (c)\$5.00	
	Number of units produced (d)20,000	
	Total fixed manufacturing cost (c) $\times$ (d)	100,000
	Total product cost	<u>\$350,000</u>
	Note: The average fixed manufacturing overhead cost per is valid for only one level of activity—20,000 units produce	•
2.	Sales commissions\$1.00	
	Variable administrative expense	
	Variable selling and administrative per unit <u>\$1.50</u>	
	Variable selling and admin. per unit (a)\$1.50	
	Number of units sold (b)20,000	
© '	Total variable selling and admin. expense The McGraw-Hill Companies, Inc., 2020. All rights reserved.	\$30,000

(a) × (b)	
Average fixed selling and administrative expense per unit (\$3.50 fixed selling + \$2.50 fixed administrative) (c)\$6.00	1
Number of units sold (d)20,000	)
Total fixed selling and administrative expense (c) × (d)	120,000
Total period cost	<u>\$150,000</u>

Note: The average fixed selling and administrative expense per unit of \$6.00 is valid for only one level of activity—20,000 units sold.

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# Exercise 1-8 (continued)

3.	Direct materials\$7.00	
	Direct labor4.00	
	Variable manufacturing overhead	
	Variable manufacturing cost per unit <u>\$12.50</u>	
	Variable manufacturing cost per unit (a)\$12.50	
	Number of units produced (b)22,000	
	Total variable manufacturing cost (a) $\times$ (b)	\$275,000
	Total fixed manufacturing cost (see requirement 1)	100,000
	Total product cost	<u>\$375,000</u>
4.	Sales commissions\$1.00	
	Variable administrative expense	
	Variable selling and administrative per unit <u>\$1.50</u>	
	Variable selling and admin. per unit (a)\$1.50	
	Number of units sold (b)18,000	
	Total variable selling and admin. expense (a) × (b)	\$27,000
	Total fixed selling and administrative expense (see requirement 2)	120,000
	Total period cost	\$147,000

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### Exercise 1-9 (20 minutes)

1.	Direct materials	\$ 7.00
	Direct labor	4.00
	Variable manufacturing overhead	1.50
	Sales commissions	1.00
	Variable administrative expense	0.50
	Variable cost per unit sold	<u>\$14.00</u>
2.	Direct materials	\$ 7.00
	Direct labor	4.00
	Variable manufacturing overhead	1.50
	Sales commissions	1.00
	Variable administrative expense	0.50
	Variable cost per unit sold	<u>\$14.00</u>
3.	Variable cost per unit sold (a)	\$14.00
	Number of units sold (b)	18,000
	Total variable costs (a) × (b)	\$252,000
4.	Variable cost per unit sold (a)	\$14.00
	Number of units sold (b)	22,000
	Total variable costs (a) × (b)	\$308,000

Note: The key to answering questions 5 through 8 is to calculate the total fixed manufacturing overhead costs as follows:

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Average fixed manufacturing overhead cost per unit (a)	\$5.00
Number of units produced (b)	20,000
Total fixed manufacturing overhead (a) × (b)	\$100,000

Note: The average fixed manufacturing overhead cost per unit of \$5.00 is valid for only one level of activity—20,000 units produced.

Once students understand that total fixed manufacturing overhead is \$100,000, questions 5 through 8 are answered as follows:

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### **Exercise 1-9** (continued)

5. The average fixed manufacturing overhead per unit is:

Total fixed manufacturing overhead (a).... \$100,000

Number of units produced (b)...... 18,000

Average fixed manufacturing cost per unit produced (rounded) (a) ÷ (b)...... \$5.56

6. The average fixed manufacturing overhead per unit is:

Total fixed manufacturing overhead (a)..... \$100,000

Number of units produced (b)...... 22,000

- 7. The total fixed manufacturing overhead remains unchanged at \$100,000.
- 8. The total fixed manufacturing overhead remains unchanged at \$100,000.

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### Exercise 1-10 (10 minutes)

1.	Direct materials	\$ 7.00
	Direct labor	4.00
	Variable manufacturing overhead	1.50
	Total incremental cost	<u>\$12.50</u>
2.	Direct materials	\$ 7.00
	Direct labor	4.00
	Variable manufacturing overhead	1.50
	Sales commissions	1.00
	Variable administrative expense	0.50
	Variable cost per unit sold	<u>\$14.00</u>

3. Because the 200 units to be sold to the new customer have already been produced, the incremental manufacturing cost per unit is zero. The variable manufacturing costs incurred to make these units have already been incurred and, as such, are sunk costs.

4.	Sales commission	\$1.00
	Variable administrative expense	0.50
	Variable cost per unit sold	<u>\$1.50</u>

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### Exercise 1-11 (20 minutes)

1. The company's variable cost per unit is:

$$\frac{$180,000}{30,000 \text{ units}} = $6 \text{ per unit.}$$

The completed schedule is as follows:

	Units produced and sold		
	30,000	40,000	50,000
Total costs:			
Variable cost	\$180,000	\$240,000	\$300,000
Fixed cost	300,000	300,000	300,000
Total costs	<u>\$480,000</u>	<u>\$540,000</u>	<u>\$600,000</u>
Cost per unit:			
Variable cost	\$ 6.00	\$ 6.00	\$ 6.00
Fixed cost	_10.00	<u>7.50</u>	6.00
Total cost per unit	<u>\$16.00</u>	<u>\$13.50</u>	<u>\$12.00</u>

2. The company's contribution format income statement is:

Sales (45,000 units × \$16 per unit)	\$720,000
Variable expenses (45,000 units $\times$ \$6 per unit)	270,000
Contribution margin	450,000
Fixed expense	300,000
Net operating income	<u>\$150,000</u>

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# Exercise 1-12 (10 minutes)

1. The computations for parts 1a through 1e are as follows:

а	The	cost of	batterie	s in R	aw Ma <sup>1</sup>	terials
u.	1110	COSL OI	Datterio	.S III IX	avv i ia	wiais.

٠			
	Beginning raw materials inventory	0	
	Plus: Battery purchases	<u>8,000</u>	
	Batteries available	8,000	
	Minus: Batteries withdrawn	<u>7,600</u>	
	Ending raw materials inventory (a)		400
	Cost per battery (b)		\$80
	Raw materials on April $30^{th}$ (a) $\times$ (b)		\$32,000
b.	The cost of batteries in Work in Process:		
	Beginning work in process inventory	0	
	Plus: Batteries withdrawn for production	<u>7,500</u>	
	Batteries available	7,500	
	Minus: Batteries transferred to finished goods (7,500 × 90%)	6,750	
	Ending work in process inventory (a)		750
	Cost per battery (b)		\$80
	Work in process on April $30^{th}$ (a) $\times$ (b)		\$60,000
c.	The cost of batteries in Finished Goods:		
	Beginning finished goods inventory	0	
	·	6 750	
	Plus: Batteries transferred in from work in	<u>6,750</u>	
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process (see requirement b)		
Batteries available	6,750	
Minus: Batteries transferred out to cost of goods sold $(6,750 \times (100\% - 30\%))$	4,725	
Ending finished goods inventory (a)		2,025
Cost per battery (b)		\$80
Finished goods on April $30^{th}$ (a) × (b)	:	\$162,000

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### Exercise 1-12 (continued)

d. The cost of batteries in Cost of Goods Sold:

Number of batteries (see requirement c) (a)	4,725
Cost per battery (b)	\$80
Cost of goods sold for April (a) $\times$ (b)	\$378,000

e. The cost of batteries included in selling expense:

Number of batteries (a)	100
Cost per battery (b)	\$80
Selling expense for April (a) $\times$ (b)	\$8,000

2. Raw Materials, Work in Process and Finished Goods would appear on the balance sheet. Cost of Goods Sold and Selling Expense would appear on the income statement.

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### Exercise 1-13 (30 minutes)

- 1. True. The variable manufacturing cost per unit will remain the same within the relevant range.
- 2. False. The total fixed manufacturing cost will remain the same within the relevant range.
- 3. True. The total variable manufacturing cost will increase, so the total manufacturing cost will increase too.
- 4. True. The average fixed manufacturing cost per unit will decrease as the level of activity increases.
- 5. False. The total variable manufacturing cost will increase (rather than decrease) as the activity level increases.
- False. The variable manufacturing cost per unit will remain the same, but the average fixed manufacturing cost per unit will decrease as the level of activity increases.
- 7. True. The variable manufacturing cost per unit of \$28 will stay constant within the relevant range. The \$28 figure is computed as follows:

8. False. The total fixed manufacturing cost of \$420,000 does not change within the relevant range. The \$420,000 figure is computed as follows:

Total manufacturing cost per unit (a)...... \$70.00

Variable manufacturing cost per unit (b).... 28.00

Average fixed manufacturing cost per unit

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(a) – (b)	\$42.00
	× 10,00
Number of units produced	<u>0</u>
Total fixed manufacturing cost	<u>\$420,000</u>

### Exercise 1-13 (continued)

9. True. The underlying computations are as follows:

Variable manufacturing cost per unit (see requirement 7) (a)	\$28.00	
Number of units produced (b)	10,050	
Total variable manufacturing cost (a) $\times$ (b).		\$281,400
Total fixed manufacturing cost (see requirement 8)		420,000
Total manufacturing cost		<u>\$701,400</u>

10. True. The underlying computations are as follows:

Total fixed manufacturing cost (see requirement 8)  (a)	\$420,000
Number of units produced (b)	10,050
Average fixed manufacturing cost per unit (a) $\div$ (b)	\$41.79

11. False. The total variable manufacturing cost will equal \$281,400, computed as follows:

Variable manufacturing cost per unit (see	
requirement 7) (a)	\$28.00
Number of units produced (b)	10,050
Total variable manufacturing cost (a) $\times$ (b)	\$281,400

12. True. The underlying computations are as follows:

Variable manufacturing cost per unit (see © The McGraw-Hill Companies, Inc., 2020. All rights reserved.

requirement 7)	\$28.00
Average fixed manufacturing cost per unit (see	
requirement 10)	<u>41.79</u>
Total manufacturing cost per unit	\$69.79

# Exercise 1-14 (30 minutes)

### Cost Classifications for:

	(1) Predicting Cost	(2)	(3) Preparing Financial	(4) Decision
Name of the Cost	behavior	Manufacturers	Statements	Making
Rental revenue forgone, \$30,000 per year	None	None	None	Opportunity cost
Direct materials cost, \$80 per unit	Variable	Direct materials	Product	
Rental cost of warehouse, \$500 per month	Fixed	None	Period	
Rental cost of equipment, \$4,000 per month	Fixed	Manufacturing overhead	Product	
Direct labor cost, \$60 per unit	Variable	Direct labor	Product	
Depreciation of the annex space, \$8,000 per year	Fixed	Manufacturing overhead	Product	Sunk cost
Advertising cost, \$50,000 per year	Fixed	None	Period	
Supervisor's salary, \$3,500 per month	Fixed	Manufacturing overhead	Product	

Electricity for machines, \$1.20 per unit	Variable	Manufacturing overhead	Product	
Shipping cost, \$9 per unit	Variable	None	Period	
Return earned on investments, \$3,000 per year	None	None	None	Opportunity cost

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# Exercise 1-15 (20 minutes)

### 1. Traditional income statement

### The Alpine House, Inc.

### **Traditional Income Statement**

Sales		\$150,000
Cost of goods sold (\$30,000 + \$100,000 - \$40,000)		90,000
Gross margin		60,000
Selling and administrative expenses:		
Selling expenses (( $$50$ per unit $\times$ 200 pairs of skis*) + $$20,000$ )	\$30,000	
Administrative expenses ((\$10 per unit × 200 pairs of skis) + \$20,000)	<u>22,000</u>	52,000
Net operating income		\$ 8,000

<sup>\*\$150,000</sup> sales  $\div$  \$750 per pair of skis = 200 pairs of skis.

### 2. Contribution format income statement

### The Alpine House, Inc.

### Contribution Format Income Statement

Sales...... \$150,000

Variable expenses:

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Cost of goods sold (\$30,000 + \$100,000 - \$40,000)	\$90,000	
Selling expenses (\$50 per unit × 200 pairs of skis)	10,000	
Administrative expenses (\$10 per unit × 200 pairs of skis)	_2,000	102,000
Contribution margin		48,000
Fixed expenses:		
Selling expenses	20,000	
Administrative expenses	20,000	40,000
Net operating income		\$ 8,000

# Exercise 1-15 (continued)

3. Since 200 pairs of skis were sold and the contribution margin totaled \$48,000 for the quarter, the contribution margin per unit was \$240 ( $$48,000 \div 200$  pair of skis = \$240 per pair of skis).

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# Exercise 1-16 (10 minutes)

1. The differential cost is computed as follows:

Cost of a new model 300 (a)	\$313,000
Cost of a new model 200 (b)	\$275,000
Differential cost (a) – (b)	\$38,000

- 2. The sunk cost is the cost of the machine purchased seven years ago for \$319,000.
- 3. The opportunity cost is the \$374,000 that could have been earned by pursuing the forgone option.

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# Exercise 1-17 (15 minutes)

# Cost Classifications for:

		(2)
	(1)	Preparing
Cost Item	Predicting Cost Behavior	Financial Statements
1. Hamburger buns at a Wendy's restaurant	Variable	Product
2. Advertising by a dental office	Fixed	Period
3. Apples processed and canned by Del Monte.	Variable	Product
4. Shipping canned apples from a Del Monte plant to customers	Variable	Period
5. Insurance on a Bausch & Lomb factory producing contact lenses	Fixed	Product
6. Insurance on IBM's corporate headquarters	Fixed	Period
7. Salary of a supervisor overseeing production of printers at Hewlett-Packard	Fixed	Product
8. Commissions paid to automobile salespersons	Variable	Period
9. Depreciation of factory © The McGraw-Hill Companies, Inc., 20	Fixed 20. All rights reserved.	Product

lunchroom facilities at a General Electric plant		
10. Steering wheels installed in BMWs	Variable	Product

# Problem 1-18 (10 minutes)

1. The direct costs of the Apparel Department are as follows:
Apparel Department cost of sales—Evendale Store \$ 90,000
Apparel Department sales commission—Evendale Store
Apparel Department manager's salary—Evendale Store
Total direct costs for the Apparel Department \$105,000
2. The direct costs of the Evendale Store are as follows:
Apparel Department cost of sales—Evendale Store \$ 90,000
Store manager's salary—Evendale Store 12,000
Apparel Department sales commission—Evendale Store
Store utilities—Evendale Store
Apparel Department manager's salary—Evendale Store8,000
Janitorial costs—Evendale Store 9,000
Total direct costs for the Evendale Store
3. The direct costs in the Apparel Department that are also variable with respect to departmental sales is computed as follows:
Apparel Department cost of sales—Evendale Store \$90,000
Apparel Department sales commission—Evendale Store

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# Problem 1-19 (30 minutes)

# 1. Contribution format income statement

# Todrick Company Contribution Format Income Statement

Sales		\$300,000
Variable expenses:		
Cost of goods sold (\$20,000 + \$200,000 - \$7,000)	\$213,000	
Selling expense	15,000	
Administrative expense	_12,000	240,000
Contribution margin		60,000
Fixed expenses:		
Selling expense	30,000	
Administrative expense	_12,000	_42,000
Net operating income		\$ 18,000
The variable administrative expense shown above (\$ as follows:	512,000) is co	omputed
Sales (a)\$3	0.0,000	
Contribution margin (b)\$	6.0,000	
Total variable costs (a) – (b)	\$24	0,000
Total variable costs (a)	\$24	0,000
Cost of goods sold\$2	113,,000	

Variable selling expense	
Cost of goods sold plus variable selling expense (b)	\$228,000
Variable administrative expense (a) – (b)	\$12,000

### **Problem 1-19** (continued)

The fixed selling expense shown above (\$30,000) is computed as follows:

Contribution margin (a)	\$60,000	
Net operating income (b)	\$18,000	
Total fixed costs (a) – (b)		\$42,000
Total fixed costs (a)		\$42,000
Fixed administrative expense (b)		\$12,000
Fixed selling expense (a) – (b)		\$30,000

# 2. Traditional income statement

# **Todrick Company**

### **Traditional Income Statement**

Sales		\$300,000
Cost of goods sold (\$20,000 + \$200,000 - \$7,000)		213,000
Gross margin		87,000
Selling and administrative expenses:		
Selling expense (\$15,000 + \$30,000)	\$45,000	
Administrative expense (\$12,000 + \$12,000)	24,000	69,000
Net operating income		<u>\$ 18,000</u>

<sup>3.</sup> The selling price per unit is  $$300,000 \div 1,000$  units sold = \$300.

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- 4. The variable cost per unit is  $$240,000 \div 1,000$  units sold = \$240.
- 5. The contribution margin per unit is \$300 \$240 = \$60.
- 6. The contribution format is more useful because it organizes costs based on their cost behavior. The contribution format enables managers to quickly calculate how variable costs will change in response to changes in unit sales.

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# **Problem 1-20** (20 minutes)

		Cost of On-	or Indirect the Meals- Wheels ogram	Cost of Seniors by the I	or Indirect Particular Is Served Meals-On- Program	with Resp Number of Served Meals-On Prog	ect to the of Seniors by the n-Wheels
Item	Description	Direct	Indirect	Direct	Indirect	Variable	Fixed
a.	The cost of leasing the Meals-On-Wheels van	Х			Х		Х
b.	The cost of incidental supplies such as salt, pepper, napkins, and so on	Х			X*	Х	
<u>С.</u>	The cost of gasoline consumed by the Meals-On-Wheels van	Х			X	Х	
d.	The rent on the facility that houses Madison Seniors Care Center, including the Meals-On- Wheels program		Х		X		Х
e.	The salary of the part-time manager of the Meals-On-Wheels program	Х			Х		X
f.	Depreciation on the kitchen equipment used in the Meals-On-Wheels program	Х			Х		Х
g.	The hourly wages of the caregiver who drives the van and delivers the meals	X			Х*	Х	

Variable or Fixed

h.	The costs of complying with health safety regulations in the kitchen	Х	X	X
i.	The costs of mailing letters soliciting donations to the Meals-On-Wheels program	Х	X	X

<sup>\*</sup>These costs could be direct costs of serving particular seniors.

# Problem 1-21 (45 minutes)

# 1. Marwick's Pianos, Inc. Traditional Income Statement For the Month of August

Sales (40 pianos × \$3,125 per piano)		\$125,000
Cost of goods sold (40 pianos × \$2,450 per piano)		98,000
Gross margin		27,000
Selling and administrative expenses:		
Selling expenses:		
Advertising	\$ 700	
Sales salaries and commissions $[\$950 + (8\% \times \$125,000)]$	10,950	
Delivery of pianos (40 pianos $\times$ \$30 per piano)	1,200	
Utilities	350	
Depreciation of sales facilities	800	
Total selling expenses	14,000	
Administrative expenses:		
Executive salaries	2,500	
Insurance	400	
Clerical [\$1,000 + (40 pianos $\times$ \$20 per piano)]	1,800	
Depreciation of office equipment	300	
Total administrative expenses	_5,000	

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Total selling and administrative expenses	19,000
Net operating income	\$ 8,000

# Problem 1-21 (continued)

# 2. Marwick's Pianos, Inc. Contribution Format Income Statement For the Month of August

		Per
	Total	Piano
Sales (40 pianos × \$3,125 per piano)	<u>\$125,000</u>	<u>\$3,125</u>
Variable expenses:		
Cost of goods sold (40 pianos $\times$ \$2,450 per piano)	98,000	2,450
Sales commissions (8% × \$125,000)	10,000	250
Delivery of pianos (40 pianos $\times$ \$30 per piano).	1,200	30
Clerical (40 pianos × \$20 per piano)	800	20
Total variable expenses	110,000	<u>2,750</u>
Contribution margin	15,000	<u>\$ 375</u>
Fixed expenses:		
Advertising	700	
Sales salaries	950	
Utilities	350	
Depreciation of sales facilities	800	
Executive salaries	2,500	
Insurance	400	
Clerical	1,000	
Depreciation of office equipment	300	
Total fixed expenses	<u> 7,000</u>	

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Net operating income	.000
----------------------	------

3. Fixed costs remain constant in total but vary on a per unit basis inversely with changes in the activity level. As the activity level increases, for example, the fixed costs will decrease on a per unit basis. Showing fixed costs on a per unit basis on the income statement might mislead management into thinking that the fixed costs behave in the same way as the variable costs. That is, management might be misled into thinking that the per unit fixed costs would be the same regardless of how many pianos were sold during the month. For this reason, fixed costs generally are shown only in totals on a contribution format income statement.

### Problem 1-22 (45 minutes)

1. The total manufacturing overhead cost is computed as follows:

Direct labor cost (a)	\$15,000
Direct labor as a percentage of total conversion costs (b)	30%
Total conversion cost (a) ÷ (b)	\$50,000
Total conversion cost (a)	\$50,000
Direct labor cost (b)	\$15,000
Total manufacturing overhead cost (a) – (b)	\$35,000

2. The total direct materials cost is computed as follows:

	Direct labor as a percentage of total prime costs	
	(b)	40%
	Total prime cost (a) ÷ (b)	\$37,500
	Total prime cost (a)	\$37,500
	Direct labor cost (b)	\$15,000
	Total direct materials cost (a) – (b)	\$22,500
3.	The total amount of manufacturing cost is computed a	s follows:
	Direct materials cost	\$22,500
	Direct labor cost	15,000
	Manufacturing overhead cost	<u>35,000</u>
	Total manufacturing cost	<u>\$72,500</u>
4.	The total variable selling and administrative cost is con	nputed as
	follows:	-
	Total sales (a)	\$120,000
	Sales commission percentage (b)	5%
	Total variable selling and administrative cost (a)	
	× (b)	\$6,000

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# Problem 1-22 (continued)

5. The total variable cost is co	imputed as follows:
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Direct materials cost	\$22,500
Direct labor cost	15,000
Sales commissions	6,000
Total variable cost	\$43,500

# 6. The total fixed cost is computed as follows:

Total selling and administrative expenses (a)	\$18,000	
Sales commissions (b)	\$6,000	

Total fixed selling and administrative expense (a) – (b)	\$12,000
Total fixed manufacturing overhead	_35,000
Total fixed cost	\$47,000

# 7. The total contribution margin is calculated as follows:

Sales (a)	\$120,000
Variable costs (b)	\$43,500
Contribution margin (a) – (b)	\$76,500

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### Problem 1-23 (30 minutes)

Note to the Instructor: There may be some exceptions to the answers below. The purpose of this problem is to get the student to start *thinking* about cost behavior and cost purposes; try to avoid lengthy discussions about how a particular cost is classified.

	Variable			Manui	facturing
	or	Selling	Administrative	(Produ	uct) Cost
Cost Item	Fixed	Cost	Cost	Direct	Indirect
1. Property taxes, factory	F				X
Boxes used for packaging detergent produced by the company	V			X	
3. Salespersons' commissions	V	Χ			
4. Supervisor's salary, factory	F				X
5. Depreciation, executive autos	F		Χ		
6. Wages of workers assembling computers	V			Χ	
7. Insurance, finished goods warehouses	F	Χ			
8. Lubricants for production equipment	V				Х
9. Advertising costs	F	X			

10. Microchips used in producing calculators	V			Х	
11. Shipping costs on merchandise sold	V	X			
12. Magazine subscriptions, factory lunchroom	F				X
13. Thread in a garment factory	V				X
14. Executive life insurance	F		X		

# **Problem 1-23** (continued)

	Variable			Manui	facturing
	or	Selling	Administrative	(Produ	uct) Cost
Cost Item	Fixed	Cost	Cost	Direct	Indirect
15. Ink used in textbook production	V				X
16. Fringe benefits, materials handling workers	V				X
17. Yarn used in sweater production	V			Χ	
18. Wages of receptionist, executive offices	F		Х		

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# Problem 1-24 (30 minutes)

1a. The total product cost is computed as follows:

	Direct materials	\$ 69,000
	Direct labor	35,000
	Total manufacturing overhead	43,000
	Total product cost	<u>\$147,000</u>
1b.	The total period cost is computed as follows:	
	Total selling expense	\$30,000
	Total administrative expense	29,000
	Total period cost	<u>\$59,000</u>
2a.	The total direct manufacturing cost is computed as fol	lows:
	Direct materials	\$ 69,000
	Direct labor	<u>35,000</u>
	Total direct manufacturing cost	<u>\$104,000</u>
2b.	The total indirect manufacturing cost is computed as f	ollows:
	Variable manufacturing overhead	\$15,000
	Fixed manufacturing overhead	28,000
	Total indirect manufacturing cost	<u>\$43,000</u>
3a.	The total manufacturing cost is computed as follows:	
	Direct materials	\$ 69,000
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Direct labor	35,000
Total manufacturing overhead	43,000
Total manufacturing cost	\$147,000

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### **Problem 1-24** (continued)

3b.	The total	nonmanufacturing	cost is	computed	as follows:
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Total selling expense	\$30,000
Total administrative expense	29,000
Total nonmanufacturing cost	<u>\$59,000</u>

3c. The total conversion cost is computed as follows:

Direct labor	\$35,000
Total manufacturing overhead	43,000
Total conversion cost	<u>\$78,000</u>

The total prime cost is computed as follows:

Direct materials	\$ 69,000
Direct labor	_35,000
Total prime cost	<u>\$104,000</u>

4a. The total variable manufacturing cost is computed as follows:

Direct materials	\$ 69,000
Direct labor	35,000
Variable manufacturing overhead	_15,000
Total variable manufacturing cost	<u>\$119,000</u>

4b. The total amount of fixed cost for the company as a whole is computed as follows:

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Fixed manufacturing overhead	\$28,000
Fixed selling expense	18,000
Fixed administrative expense	25,000
Total fixed cost	\$71,000

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## **Problem 1-24** (continued)

4c. The variable cost per unit produced and sold is computed as follows:

Direct materials\$	69,000
Direct labor	35,000
Total variable manufacturing overhead	15,000
Variable selling expense	12,000
Variable administrative expense	4,000
Total variable cost (a) <u>\$</u>	<u>135,000</u>
Number of units produced and sold (b)	1,000
Variable cost per unit produced and sold (a) ÷ (b)	\$135
The incremental manufacturing cost is computed as follows:	ows:
Direct materials\$	69,000
Direct labor	35,000
Variable manufacturing overhead	15,000

Number of units produced and sold (b).....

Incremental cost per unit produced (a)  $\div$  (b)......

5a.

1,000

\$119

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## Problem 1-25 (30 minutes)

# 1. Milden Company Contribution Format Income Statement For the Next Quarter

Sales (12,000 units $\times$ \$100 per unit)		\$1,200,000
Variable expenses:		
Cost of goods sold (12,000 units × \$35 unit)	\$420,000	
Sales commission (6% $\times$ \$1,200,000)	72,000	
Shipping expense (12,000 units × \$9.10 per unit)	109,200	
Total variable expenses		601,200
Contribution margin		598,800
Fixed expenses:		
Advertising expense	210,000	
Shipping expense	28,000	
Administrative salaries	145,000	
Insurance expense	9,000	
Depreciation expense	<u>76,000</u>	
Total fixed expenses		468,000
Net operating income		<u>\$ 130,800</u>

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## Problem 1-25 (continued)

# 2. Milden Company Traditional Format Income Statement For the Next Quarter

S	Sales (12,000 units × \$100 per unit)		\$1,200,000
(	Cost of goods sold (12,000 units × \$35 per unit)		420,000
(	Gross margin		780,000
5	Selling and administrative expenses:		
	Advertising	\$210,000	
	Sales commissions $(6\% \times \$1,200,000)$ ]	72,000	
	Shipping expense [\$28,000 + (12,000 units × \$9.10 per unit)]	137,200	
	Administrative salaries	145,000	
	Insurance expense	9,000	
	Depreciation expense	<u>76,000</u>	
٦	Total selling and administrative expenses		649,200
ľ	Net operating income		\$ 130,800

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# **Case 1-26** (45 minutes)

1.

	Cost Be	ehavior	Selling or Administrative	Produc	t Cost
Cost Item	Variable	Fixed	Cost	Direct	Indirect
Direct labor	\$118,000			\$118,000	
Advertising		\$50,000	\$50,000		
Factory supervision		40,000			\$40,000
Property taxes, factory building		3,500			3,500
Sales commissions	80,000		80,000		
Insurance, factory		2,500			2,500
Depreciation, administrative office equipment		4,000	4,000		
Lease cost, factory equipment		12,000			12,000
Indirect materials, factory	6,000				6,000
Depreciation, factory building		10,000			10,000
Administrative office supplies	3,000		3,000		

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Administrative office salaries		60,000	60,000		
Direct materials used	94,000			94,000	
Utilities, factory	20,000				_20,000
Total costs	\$321,000	\$182,000	\$197,000	\$212,000	\$94,000

## Case 1-26 (continued)

2. The average product cost for one patio set would be:

Direct	\$212,000
Indirect	94,000
Total	<u>\$306,000</u>
$$306,000 \div 2,000 \text{ sets} = $153 \text{ per set}$	

- 3. The average product cost per set would increase if the production drops. This is because the fixed costs would be spread over fewer units, causing the average cost per unit to rise.
- 4. a. Yes, the president may expect a minimum price of \$153, which is the average cost to manufacture one set. He might expect a price even higher than this to cover a portion of the administrative costs as well. The brother-in-law probably is thinking of cost as including only direct materials, or, at most, direct materials and direct labor. Direct materials alone would be only \$47 per set (\$94,000 ÷ 2,000 = \$47 per set), and direct materials and direct labor would be only \$106 per set ((\$94,000 + \$118,000) ÷ 2,000 = \$106 per set).
  - b. The term is opportunity cost. The full, regular price of a set might be appropriate here, because the company is operating at full capacity, and this is the amount that must be given up (benefit forgone) to sell a set to the brother-in-law.

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#### **Case 1-27** (30 minutes)

- 1. A cost that is classified as a period cost will be recognized on the income statement as an expense in the current period. A cost that is classified as a product cost will be recognized on the income statement as an expense (i.e., cost of goods sold) only when the associated units of product are sold. If some units are unsold at the end of the period, the costs of those unsold units are treated as assets. Therefore, by reclassifying period costs as product costs, the company is able to carry some costs forward in inventories that would have been treated as current expenses.
- 2. The discussion below is divided into two parts—Gallant's actions to postpone expenditures and the actions to reclassify period costs as product costs.

The decision to postpone expenditures is questionable. It is one thing to postpone expenditures due to a cash bind; it is quite another to postpone expenditures in order to hit a profit target. Postponing these expenditures may have the effect of ultimately increasing future costs and reducing future profits. If orders to the company's suppliers are changed, it may disrupt the suppliers' operations. The additional costs may be passed on to Gallant's company and may create ill will and a feeling of mistrust. Postponing maintenance on equipment is particularly questionable. The result may be breakdowns, inefficient and/or unsafe operations, and a shortened life for the machinery.

Gallant's decision to reclassify period costs is not ethical—assuming that there is no intention of disclosing in the financial reports this reclassification. Such a reclassification would be a violation of the principle of consistency in financial reporting and is a clear attempt to mislead readers of the financial reports. Although some may argue that the overall effect of Gallant's action will be a "wash"—that is, profits gained in this period will simply be taken from the next period—the trend of earnings will be affected. Hopefully, the auditors would discover

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any such attempt to manipulate annual earnings and would refuse to issue an unqualified opinion due to the lack of consistency. However, recent accounting scandals may lead to some skepticism about how forceful auditors have been in enforcing tight accounting standards.

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# **Appendix 1A**

# **Cost of Quality**

### Exercise 1A-1 (10 minutes)

- 1. Quality of conformance
- 2. Quality costs
- 3. Quality circles
- 4. Prevention costs, appraisal costs
- 5. Internal failure costs, external failure costs
- 6. External failure costs
- 7. Appraisal costs
- 8. Prevention costs
- 9. Internal failure costs
- 10. External failure costs
- 11. Prevention costs, appraisal costs
- 12. Quality cost report

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# Exercise 1A-2 (15 minutes)

1.

		Prevention Cost	Appraisal Cost		External Failure Cost
a.	Product testing		X		
b.	Product recalls				X
c.	Rework labor and overhead.			X	
d.	Quality circles	Χ			
e.	Downtime caused by defects			X	
f.	Cost of field servicing				X
g.	Inspection of goods		X		
h.	Quality engineering	X			
i.	Warranty repairs				X
j.	Statistical process control	X			
k.	Net cost of scrap			X	
l.	Depreciation of test equipment		X		
m.	Returns and allowances arising from poor quality				X
n.	Disposal of defective products			Χ	
0.	Technical support to suppliers	X			
p.	Systems development	X			

q.	Warranty replacements			X
r.	Field testing at customer site		X	
s.	Product design	Χ		

2. Prevention costs and appraisal costs are incurred in an effort to keep poor quality of conformance from occurring. Internal and external failure costs are incurred because poor quality of conformance has occurred.

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## Problem 1A-3 (60 minutes)

1. An analysis of the company's quality cost report is presented below (dollar amounts are in thousands):

	Last Year			This Year		
	Amount	Perc	Percent* Amount		Perc	rent*
Prevention costs:						
Machine maintenance	\$ 70	1.7	10.4	\$ 120	2.5	20.3
Training suppliers	0	0.0	0.0	10	0.2	1.7
Quality circles	0	0.0	0.0	20	0.4	3.4
Total prevention costs	<u>70</u>	<u>1.7</u>	10.4	150	3.1	<u>25.4</u>
Appraisal costs:						
Incoming inspection	20	0.5	3.0	40	8.0	6.8
Final testing	80	<u>1.9</u>	11.9	90	<u>1.9</u>	<u>15.3</u>
Total appraisal costs	<u>100</u>	2.4	<u>14.9</u>	130	2.7	22.0
Internal failure costs:						
Rework	50	1.2	7.5	130	2.7	22.0
Scrap	40	1.0	6.0	70	<u>1.5</u>	<u>11.9</u>
Total internal failure costs	90	2.1	<u>13.4</u>	_ 200	4.2	33.9
External failure costs:						
Warranty repairs	90	2.1	13.4	30	0.6	5.1

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Customer returns	_320	<u>7.6</u>	<u>47.8</u>	80	<u>1.7</u>	<u>13.6</u>
Total external failure costs	410	9.8	61.2	110	2.3	18.6
Total quality cost	<u>\$ 670</u>	<u>16.0</u>	<u>100.0</u>	<u>\$ 590</u>	<u>12.3</u>	<u>100.0</u>
Total production cost	<u>\$4,200</u>			<u>\$4,800</u>		

<sup>\*</sup> Percentage figures may not add down due to rounding.

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### **Problem 1A-3** (continued)

From the above analysis it would appear that Mercury, Inc.'s program has been successful.

- Total quality costs have declined from 16.0% to 12.3% as a percentage of total production cost. In dollar amount, total quality costs went from \$670,000 last year to \$590,000 this year.
- External failure costs, those costs signaling customer dissatisfaction, have declined from 9.8% of total production costs to 2.3%. These declines in warranty repairs and customer returns should result in increased sales in the future.
- Appraisal costs have increased from 2.4% to 2.7% of total production cost.
- Internal failure costs have increased from 2.1% to 4.2% of production costs. This increase has probably resulted from the increase in appraisal activities. Defective units are now being spotted more frequently before they are shipped to customers.
- Prevention costs have increased from 1.7% of total production cost to 3.1% and from 10.4% of total quality costs to 25.4%. The \$80,000 increase is more than offset by decreases in other quality costs.
- 2. The initial effect of emphasizing prevention and appraisal was to reduce external failure costs and increase internal failure costs. The increase in appraisal activities resulted in catching more defective units before they were shipped to customers. As a consequence, rework and scrap costs increased. In the future, an increased emphasis on prevention should result in a decrease in internal failure costs. And as defect rates are reduced, resources devoted to appraisal can be reduced.

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3.	To measure the cost of not implementing the quality program, management could assume that sales and market share would continue to decline and then calculate the lost profit. Or, management might assume that the company will have to cut its prices to hang on to its market share. The impact on profits of lowering prices could be estimated.

## Problem 1A-4 (60 minutes)

1.

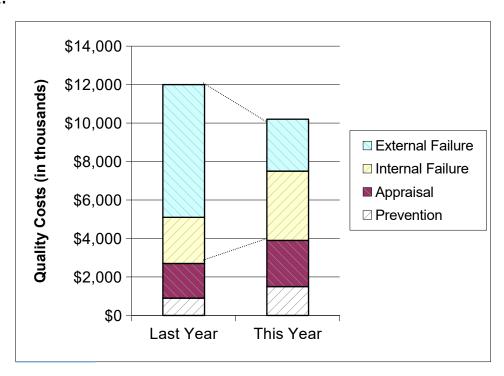
# Florex Company Quality Cost Report

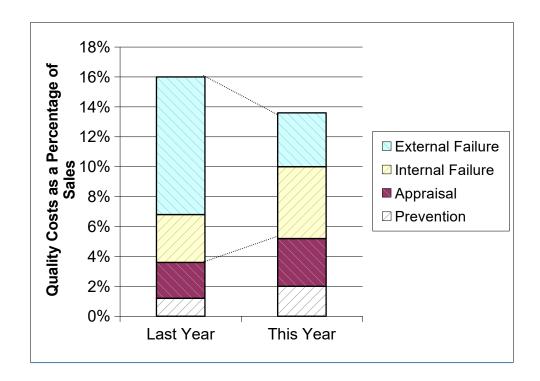
	Last Year		This Year		
	Amount (in thousands)	Percent of Sales	Amount (in thousands)	Percent of Sales	
Prevention costs:					
Quality engineering	\$ 420	0.56	\$ 570	0.76	
Systems development	480	0.64	750	1.00	
Statistical process control.	0	0.00	180	0.24	
Total prevention costs	900	1.20	1,500	_2.00	
Appraisal costs					
Inspection	750	1.00	900	1.20	
Product testing	810	1.08	1,200	1.60	
Supplies used in testing	30	0.04	60	0.08	
Depreciation of testing equipment	210	0.28	240	0.32	
Total appraisal costs	1,800	2.40	2,400	3.20	
Internal failure costs:					
Net cost of scrap	630	0.84	1,125	1.50	
Rework labor	1,050	1.40	1,500	2.00	
Disposal of defective products	<u>720</u>	0.96	<u>975</u>	1.30	

Total internal failure costs	<u>2,400</u>	3.20	<u>3,600</u>	4.80
External failure costs:				
Cost of field servicing	1,200	1.60	900	1.20
Warranty repairs	3,600	4.80	1,050	1.40
Product recalls	2,100	2.80	<u>750</u>	1.00
Total external failure costs	6,900	9.20	2,700	3.60
Total quality cost	<u>\$12,000</u>	<u>16.00</u>	<u>\$10,200</u>	13.60

## **Problem 1A-4** (continued)

2.





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#### **Problem 1A-4** (continued)

3. The overall impact of the company's increased emphasis on quality over the past year has been positive in that total quality costs have decreased from 16% of sales to 13.6% of sales. Despite this improvement, the company still has a poor distribution of quality costs. The bulk of the quality costs in both years is traceable to internal and external failure, rather than to prevention and appraisal. Although the distribution of these costs is poor, the trend this year is toward more prevention and appraisal as the company has given more emphasis on quality.

Probably due to the increased spending on prevention and appraisal activities during the past year, internal failure costs have increased by one half, going from \$2.4 million to \$3.6 million. The reason internal failure costs have gone up is that, through increased appraisal activity, defects are being caught and corrected before products are shipped to customers. Thus, the company is incurring more cost for scrap, rework, and so forth, but it is saving huge amounts in field servicing, warranty repairs, and product recalls. External failure costs have fallen sharply, decreasing from \$6.9 million last year to just \$2.7 million this year.

If the company continues its emphasis on prevention and appraisal—and particularly on prevention—its total quality costs should continue to decrease in future years. Although internal failure costs are increasing for the moment, these costs should decrease in time as better quality is designed into products. Appraisal costs should also decrease as the need for inspection, testing, and so forth decreases as a result of better engineering and tighter process control.

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